Tue, Jan 22	Coater 1		MRS 1		DVP 1		Coater 3		MRS 3		DVP 3	
100%			1		1							-
VEE ework Irg Stops M reakdown etup Inidentified Losses 84%	16.3%		10.2% 1.4%				7.5% 1.4% 2.4%	1.6% 2.6%	6.8%	12.7%	13.1%	
75% –		19.5% 1.3%						15.4%		5.6%	5.5%	
	13.5% 0.9%		20.1%									26.8% 4.7%
63%	3.6%				41.6%				33.3%			
50%				54.0% 0.7%		45.4%				36.7%	32.8%	
37%		>34.8%	30.0%	10.3%	14.7%	13.8%	47.8%					28.6%
25% –					11.3%							
12%				31.7%		38.0%						
0.00%	65.7%	>44.4%	38.3%	3.3%	32.4%	2.8%	40.9%	>80.4%	>59.8%	45.0%	48.6%	40.0%
Shift	Day	Night	Day	Night	Day	Night	Day	Night	Day	Night	Day	Night
Area OEE Avg %	73.			8%	,	.6%		4%		.8%		.3%
Actual Production %	97.6%			7%		.2%	93.			.8%		.0%
Target %				0%		.0%	65.			.0%		5.0%

Production 36	Coat	ter 1		MR	S 1	D۷	/P 1		Co	ate	er 3	MR	63	עם	'P 3
Production 36									00	au				D v	1 3
		45	23		2	23	2		24	4	8	40	27	34	28
	473	5	91	276	24	233	3	20	29	95	590	480	324	350	288
Rework 2		24	18		19	8	27		28	9		20	22	23	20
	26	3	15	216	228	81	1	274	34	14	111	240	264	237	206
Total 38		69	41		21	31	29		52	5	7	60	49	57	48
	499	9)6	492	252	314	4	294	63	39	700	720	588	586	494
Standard	00:1:	3:08		00:1	2:00	00:	10:08		00):12:	:17	00:1	2:00	00:1	0:17

	Coater 1	MRS 1	DVP 1	Coater 3	MRS 3	DVP 3	Litho
01-Production	64.6%	67.5%	71.5%	92.0%	87.6%	89.8%	78.8%
02-Availability		28.5%	28.5%		7.9%	10.2%	12.5%
03-Quality	0.1%			4.4%			0.7%
04-WQ	2.2%	1.9%		0.2%			0.7%
05-Engineering				0.5%	4.5%		0.8%
06-Downgrade	0.0%						0.0%
07-Clean/Insp							
08-PM				3.0%			0.5%
09-Unsched.Maint	33.0%	2.1%					5.9%
10-Offline							
11-Facilities							
12-Setup							