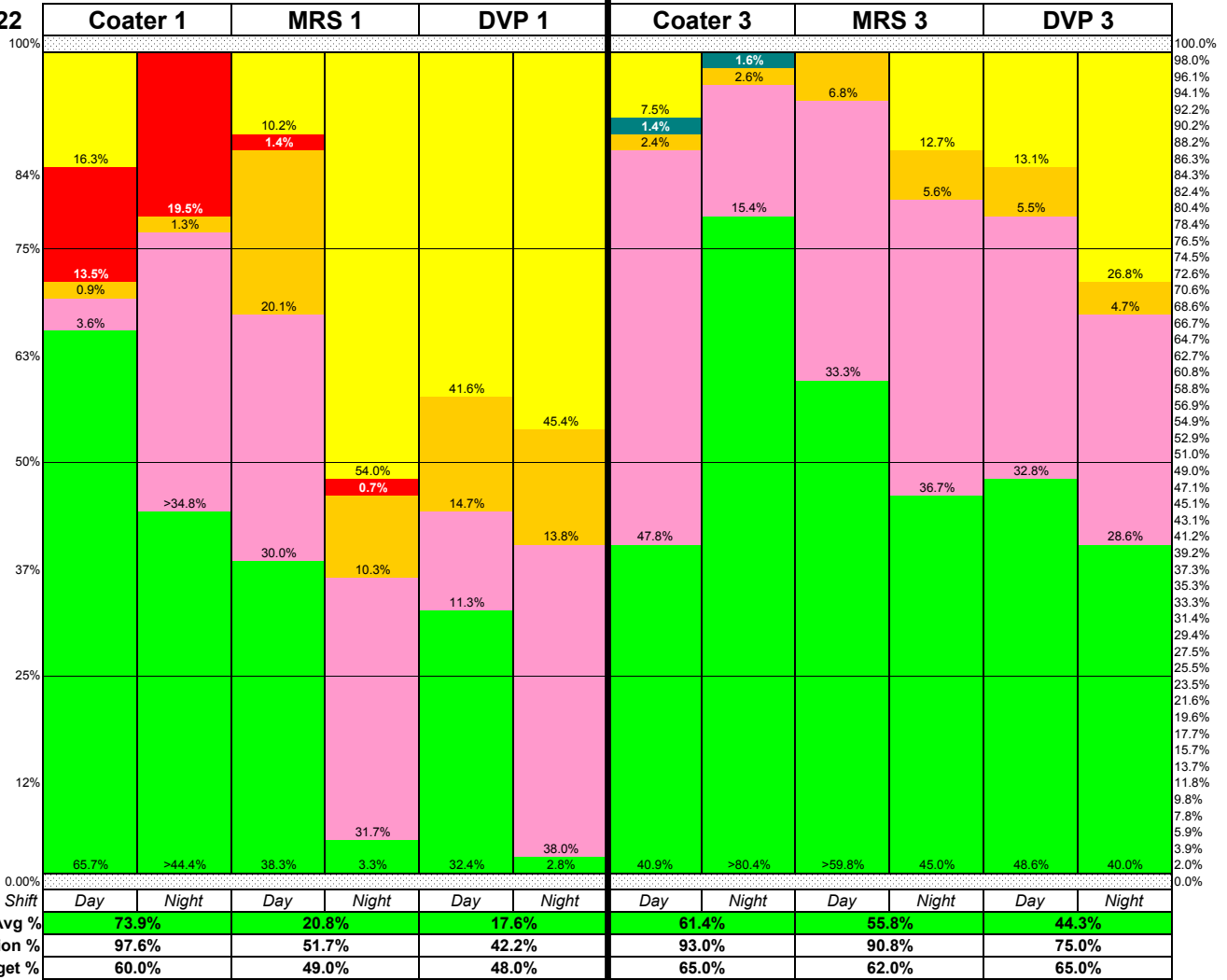


Litho OEE

Tue, Jan 22

- OEE
- Rework
- Org Stops
- PM
- Breakdown
- Setup
- Unidentified Losses



	Coater 1			MRS 1			DVP 1			Coater 3			MRS 3			DVP 3									
Production	36	45	591	23	276	2	24	23	233	20	24	295	48	590	40	480	27	324	34	350	28	288			
Rework	2	24	315	18	216	19	228	8	81	274	27	274	28	344	9	111	20	240	22	264	23	237	20	206	
Total	38	69	916	41	492	21	252	31	314	294	54	570	57	639	60	700	49	588	45	552	43	443	48	494	165
Standard	00:13:08			00:12:00			00:10:08			00:12:17			00:12:00			00:10:17									

	Coater 1	MRS 1	DVP 1	Coater 3	MRS 3	DVP 3	Litho
01-Production	64.6%	67.5%	71.5%	92.0%	87.6%	89.8%	78.8%
02-Availability		28.5%	28.5%		7.9%	10.2%	12.5%
03-Quality	0.1%			4.4%			0.7%
04-WQ	2.2%	1.9%		0.2%			0.7%
05-Engineering				0.5%	4.5%		0.8%
06-Downgrade	0.0%						0.0%
07-Clean/Insp							
08-PM				3.0%			0.5%
09-Unsched.Maint	33.0%	2.1%					5.9%
10-Offline							
11-Facilities							
12-Setup							